

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA HSS-Co-PM

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura ASME B1.1 a passo fine UNF

Rivestimento TiCN per TITANIO e leghe

MACHINE TAPS HSS-Co-PM

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ASME B1.1 Unified Fine Thread UNF

TiCN coated for TITANIUM and alloys



 HSS-Co-PM

2BX



4574.XT1



3B

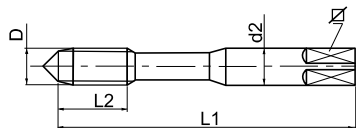


4574.XJT1

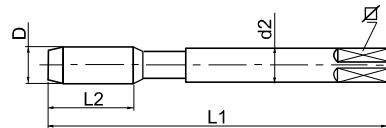
CRESTE ARROTONDATE
WITH ROUNDED CREST




DIN 371 D ≤ 3/8 UNF



DIN 374 D ≥ 7/16 UNF



| D | filetti x 1" TPI | DIN 371 / DIN 374 | | | | | 4574.XT1 | | 4574.XJT1 |
|-------|---------------------|-------------------|----------------|----------------|-----|---|----------|--------------------------|-----------|
| | | L ₁ | L ₂ | d ₂ | ∅ |  | 2BX | Filettatura UNJF - 3B | |
| n. 6 | 40 | 56 | 7 | 4,0 | 3,0 | 2,95 | 41,47 | - | |
| n. 8 | 36 | 63 | 7 | 4,5 | 3,4 | 3,50 | 42,90 | - | |
| n. 10 | 32 | 70 | 8 | 6,0 | 5,5 | 4,10 | 41,47 | 50,59 | |
| 1/4 | 28 | 80 | 16 | 7,0 | 6,2 | 5,50 | 41,47 | 50,59 | |
| 5/16 | 24 | 90 | 18 | 8,0 | 8,0 | 6,90 | 53,79 | 65,62 | |
| 3/8 | 24 | 100 | 20 | 10,0 | 5,5 | 8,50 | 57,75 | 70,46 | |
| 7/16 | 20 | 100 | 15 | 8,0 | 6,2 | 9,90 | 67,87 | - | |
| 1/2 | 20 | 100 | 13 | 9,0 | 7,0 | 11,50 | 75,57 | - | |

Materiali / Application: P6 / M4 / K3 - K4 / N4 / N6 - N7 / S2 - S3 / S5