

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - **ELICA DESTRA 45°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **6HX**

**Rivestimento HPC**

**MASCHIATURA RIGIDA SINCRONIZZATA**

MACHINE TAPS **HSS-Co-PM**

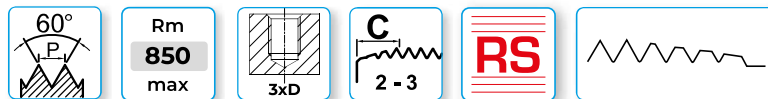
SPIRAL FLUTES - **RIGHT HELIX 45°** - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**

**HPC coated**

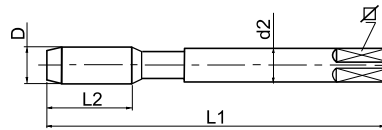
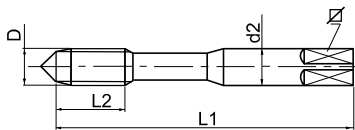
**RIGID TAPPING SYNCHRO**



 HSS-Co-PM



**DIN 371 D ≤ 10mm.**

**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4512.RF5	4514.RF5	4512.RFC5	4514.RFC5
D	p	L <sub>1</sub>	L <sub>2</sub>	d2					FORATI central hole	FORATI central hole
3	0,5	56	5	3,5	2,7	2,50	32,89	-	-	-
4	0,7	63	7	4,5	3,4	3,30	32,89	-	-	-
5	0,8	70	8	6,0	4,9	4,20	32,89	-	-	-
6	1	80	10	6,0	4,9	5,00	32,89	-	53,68	-
8	1,25	90	13	8,0	6,2	6,75	40,15	-	66,44	-
10	1,5	100	15	10,0	8,0	8,50	50,93	-	80,41	-
12	1,75	110	18	9,0	7,0	10,25	-	61,60	-	95,48
14	2	110	20	11,0	9,0	12,00	-	79,75	-	119,02
16	2	110	20	12,0	9,0	14,00	-	89,98	-	129,14
18	2,5	125	25	14,0	11,0	15,50	-	120,23	-	163,68
20	2,5	140	25	16,0	12,0	17,50	-	136,51	-	179,85
22	2,5	140	25	18,0	14,5	19,50	-	169,51	-	214,83
24	3	160	30	18,0	14,5	21,00	-	202,18	-	248,60

Materiali / Application: P2 - P3 - P4 - P5 / M1 - M2 - M3

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center