

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

Rivestimento TICN per **TITANIO** e leghe

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**

TICN coated for **TITANIUM and alloys**

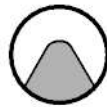


HSS-Co-PM

6HX



4522.XT1



CRESTE ARROTONDATE
WITH ROUNDED CREST

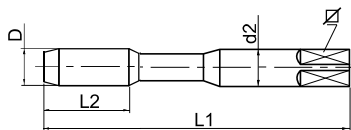
4H



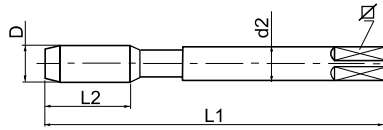
4522.XJT1



DIN 371 D ≤ 10mm.



DIN 374 D ≥ 12mm.



DIN 371 / DIN 374								4522.XT1	4522.XJT1
D	p	L ₁	L ₂	d ₂	∅		Preforo MJF	6HX	Filettatura MJF - 4H
8	1	90	13	8,0	6,2	7,00	7,10	49,17	61,60
10	1	100	15	10,0	8,0	9,00	9,10	49,94	62,48
10	1,25	100	15	10,0	8,0	8,75	8,90	49,94	62,48
12	1,25	100	13	9,0	7,0	10,75	10,90	61,27	-
12	1,5	100	13	9,0	7,0	10,50	10,60	61,27	-
14	1,5	100	15	11,0	9,0	12,50	12,60	70,18	-
16	1,5	100	15	12,0	9,0	14,50	14,60	80,63	-

Materiali / Application: P6 / M4 / K3 - K4 / N4 / N8 - N9 / S2 - S3 / S5