

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**  
 SCANALATURE DIRITTE - Imbocco "C" - **per GHISA**  
 Filettatura ASME B1.1 a passo grosso UNC - **2BX**

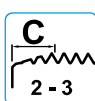
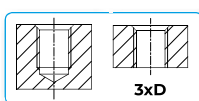
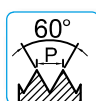
**Rivestimento TICN**

MACHINE TAPS **HSSE M35 5%Co**  
 STRAIGHT FLUTES - Chamfer form "C" - **for CAST IRON**  
 ASME B1.1 Unified Coarse Thread UNC - **2BX**

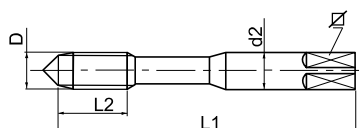
**TICN coated**



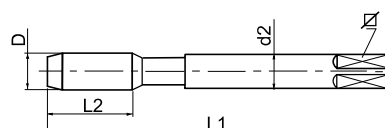
 HSSE




**DIN 371 D ≤ 1/4 UNC**



**DIN 376 D ≥ 5/16 UNC**



DIN 371 / DIN 376							4563.2
D	filetti x 1" TPI	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		TICN
n. 6	32	56	11	4,0	3,0	2,85	32,56
n. 8	32	63	13	4,5	3,4	3,50	32,56
n. 10	24	70	13	6,0	4,9	3,90	32,56
1/4	20	80	16	7,0	5,5	5,10	32,56
5/16	18	90	18	6,0	4,9	6,60	42,46
3/8	16	100	20	7,0	5,5	8,00	44,55
7/16	14	100	20	8,0	6,2	9,40	53,68
1/2	13	110	25	9,0	7,0	10,80	66,00
5/8	11	110	28	12,0	9,0	13,50	80,08
3/4	10	125	32	14,0	11,0	16,50	107,91
1"	8	160	36	18,0	14,5	22,25	185,46

Materiali / Application: K1 - K2 - K3 - K4 / N4 - N5 / N7 / N11