

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA HSS M2

SCANALATURE DIRITTE con IMBOCCO CORRETTO forma "B"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H



MACHINE TAPS HSS M2

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

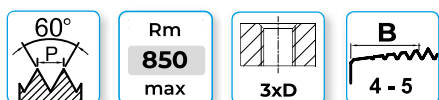
 HSS



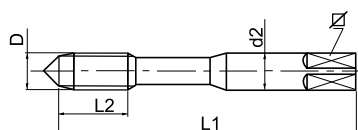
1511.1



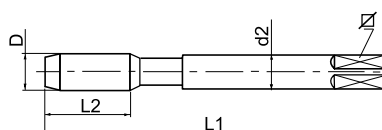
1513.1




DIN 371



DIN 376



	DIN 371					DIN 376			1511.1	1513.1
D	p	L ₁	L ₂	d ₂	∇	d ₂	∇			
3	0,5	56	10	3,5	2,7			2,50	14,60	-
4	0,7	63	13	4,5	3,4	2,8	2,1	3,30	14,60	14,60
5	0,8	70	13	6,0	4,9	3,5	2,7	4,20	14,60	14,60
6	1	80	16	6,0	4,9	4,5	3,4	5,00	14,60	-
8	1,25	90	18	8,0	6,2	6,0	4,9	6,75	16,49	16,49
10	1,5	100	20	10,0	8,0	7,0	5,5	8,50	19,74	19,74
12	1,75	110	25			9,0	7,0	10,25	-	25,68

Materiali / Application : P1 - P2 - P3 - P4