

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine

**Rivestimento TICN per TITANIO e leghe**

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13

**TICN coated for TITANIUM and alloys**



**HSS-Co-PM**



4522.XT1



CRESTE ARROTONDATE  
WITH ROUNDED CREST

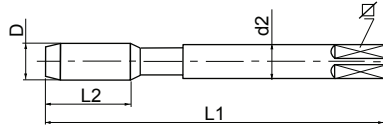
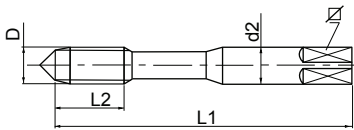


4522.XJT1



**DIN 371 D ≤ 10mm.**

**DIN 374 D ≥ 12mm.**



DIN 371 / DIN 374								4522.XT1	4522.XJT1
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		Preforo MJF	6HX	Filettatura MJ - 4H
8	1	90	13	8,0	6,2	7,00	7,10		
10	1	100	15	10,0	8,0	9,00	9,10		
10	1,25	100	15	10,0	8,0	8,75	8,90		
12	1,25	100	13	9,0	7,0	10,75	10,90		
12	1,5	100	13	9,0	7,0	10,50	10,60		
14	1,5	100	15	11,0	9,0	12,50	12,60		
16	1,5	100	15	12,0	9,0	14,50	14,60		-

Materiali / Application: A6 / X4 / G3 - G4 / AM4 / R3 - R4 / T2 - T3 / N2 / S2