

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

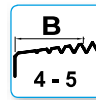
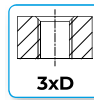
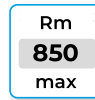
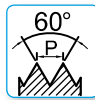
Filettatura ASME B1.1 a passo fine UNF - 2B

MACHINE TAPS **HSSE M35 5%Co**

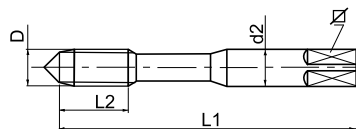
STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ASME B1.1 Unified Fine Thread UNF - 2B

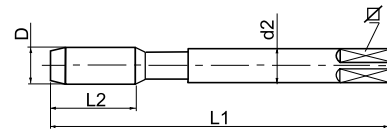
 HSSE




DIN 371 D ≤ 1/4 UNF



DIN 374 D ≥ 5/16 UNF



| DIN 371 / DIN 374 | | | | | | | 4573.1 | 4573.V1 | 4573.T1 |
|-------------------|------------------|----------------|----------------|----------------|------|---|--------------|---------|---------|
| D | filetti x 1" TPI | L ₁ | L ₂ | d ₂ | □ |  | nudi / naked | ST | TIN |
| n. 6 | 40 | 56 | 11 | 4,0 | 3,0 | 2,95 | 25,85 | 28,93 | 34,65 |
| n. 8 | 36 | 63 | 13 | 4,5 | 3,4 | 3,50 | 25,74 | 28,93 | 34,65 |
| n. 10 | 32 | 70 | 13 | 6,0 | 4,9 | 4,10 | 25,85 | 28,93 | 34,65 |
| n. 12 | 28 | 80 | 16 | 6,0 | 4,9 | 4,60 | 25,85 | 28,93 | 34,65 |
| 1/4 | 28 | 80 | 16 | 7,0 | 5,5 | 5,50 | 26,18 | 29,15 | 35,53 |
| 5/16 | 24 | 90 | 18 | 6,0 | 4,9 | 6,90 | 30,47 | 34,76 | 43,34 |
| 3/8 | 24 | 90 | 15 | 7,0 | 5,5 | 8,50 | 34,21 | 38,83 | 48,73 |
| 7/16 | 20 | 100 | 20 | 8,0 | 6,2 | 9,90 | 36,74 | 42,13 | 54,01 |
| 1/2 | 20 | 100 | 20 | 9,0 | 7,0 | 11,50 | 44,77 | 50,05 | 62,37 |
| 9/16 | 18 | 100 | 22 | 11,0 | 9,0 | 12,90 | 54,01 | 61,38 | 76,67 |
| 5/8 | 18 | 100 | 22 | 12,0 | 9,0 | 14,50 | 60,28 | 67,10 | 84,15 |
| 3/4 | 16 | 110 | 25 | 14,0 | 11,0 | 17,50 | 85,14 | 95,70 | 118,25 |
| 7/8 | 14 | 125 | 25 | 18,0 | 14,5 | 20,40 | 101,42 | 114,18 | 140,25 |
| 1" | 12 | 140 | 28 | 18,0 | 14,5 | 23,25 | 151,14 | 170,50 | 199,10 |

Materiali / Application: **nudo / naked:** P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7