

## M

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE con IMBOCCO CORRETTO forma "B"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6H

**Per Alluminio, Rame, Acciaio < 700 N/mm<sup>2</sup>**

MACHINE TAPS **HSSE M35 5%Co**

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

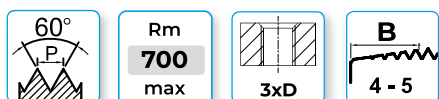
ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6H

**For Aluminium, Copper, Steel < 700 N/mm<sup>2</sup>**

**ALLUMINIO**

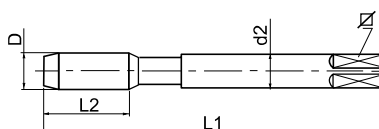
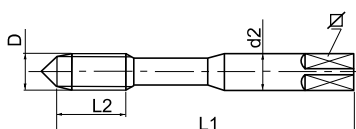
HSSE

FILETTI  
ALTERNATI



**DIN 371 D ≤ 10mm.**

**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4511.3	4513.3	4511.F3	4513.F3	4511.A1	4513.A1
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi/naked	nudi/naked	HPC	HPC	HPC <sup>1</sup>	HPC <sup>1</sup>
3	0,5	56	10	3,5	2,7	2,50	28,05	-	38,39	-	34,54	-
4	0,7	63	13	4,5	3,4	3,30	28,05	-	38,39	-	34,54	-
5	0,8	70	13	6,0	4,9	4,20	27,28	-	37,84	-	34,54	-
6	1	80	16	6,0	4,9	5,00	27,28	-	37,84	-	34,54	-
8	1,25	90	18	8,0	6,2	6,75	29,81	-	46,20	-	40,92	-
10	1,5	100	20	10,0	8,0	8,50	33,11	-	52,03	-	49,06	-
12	1,75	110	25	9,0	7,0	10,25	-	45,10	-	66,99	-	63,14
14	2	110	28	11,0	9,0	12,00	-	57,97	-	83,82	-	*
16	2	110	28	12,0	9,0	14,00	-	66,55	-	95,37	-	*
18	2,5	125	33	14,0	11,0	15,50	-	85,53	-	*	-	-
20	2,5	140	33	16,0	12,0	17,50	-	89,00	-	*	-	-
22	2,5	140	33	18,0	14,5	19,50	-	111,04	-	*	-	-
24	3	160	39	18,0	14,5	21,00	-	135,90	-	*	-	-
27	3	160	39	20,0	16,0	24,00	-	165,57	-	*	-	-

\*Prezzo a richiesta / price on demand

<sup>1</sup> Rivestimento HPC disponibile al termine delle scorte in CrN / HPC coating available after exhaustion CrN coating

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: **4511.3 - 4513.3:** P1 - P2 / N1 - N2 / N6 - N7 / N10 / S1 / S4  
**4511.F3 - 4513.F3 :** P1 - P2 / N1 - N2 / N6 - N7  
**4511.A1 - 4513.A1:** P1 / N1 - N2 / N6 - N7 / N10 / S1 / S4