

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

Filettatura ASME B1.1 a passo grosso UNC - 2B

MACHINE TAPS **HSSE M35 5%Co**

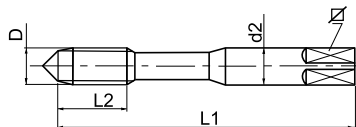
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ASME B1.1 Unified Coarse Thread UNC - 2B

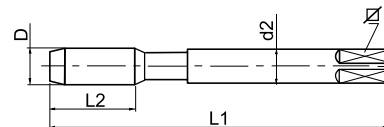
 HSSE




**DIN 371 D ≤ 1/4 UNC**



**DIN 376 D ≥ 5/16 UNC**



DIN 371 / DIN 376							4564.3	4564.V3	4564.T3
D	filetti x 1" TPI	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		nudi / naked	ST	TIN
n. 4	40	56	5	3,5	2,7	2,35	28,05	33,66	36,85
n. 5	40	56	5	3,5	2,7	2,65	28,05	33,66	36,85
n. 6	32	56	7	4,0	3,0	2,85	24,97	28,71	33,77
n. 8	32	63	7	4,5	3,4	3,50	24,97	28,71	33,77
n. 10	24	70	8	6,0	4,9	3,90	24,97	28,05	34,54
n. 12	24	80	10	6,0	4,9	4,50	24,97	28,05	34,10
1/4	20	80	10	7,0	5,5	5,10	24,97	28,05	33,11
5/16	18	90	13	8,0	6,2	6,60	30,25	34,43	43,12
3/8	16	100	15	10,0	8,0	8,00	33,55	37,95	48,07
7/16	14	100	15	8,0	6,2	9,40	37,40	42,13	53,90
1/2	13	110	18	9,0	7,0	10,80	46,31	51,70	63,36
9/16	12	110	20	11,0	9,0	12,20	57,75	63,80	79,20
5/8	11	110	20	12,0	9,0	13,50	60,28	70,29	81,73
3/4	10	125	25	14,0	11,0	16,50	82,28	91,85	111,21
7/8	9	140	25	18,0	14,5	19,50	96,47	106,15	136,07
1"	8	160	30	18,0	14,5	22,25	141,24	153,67	196,13
1"1/8	7	180	35	22,0	18,0	25,00	197,45	-	-
1"1/4	7	180	35	22,0	18,0	28,00	248,38	-	-
1"3/8	6	200	40	28,0	22,0	30,75	328,57	-	-
1"1/2	6	200	40	28,0	22,0	34,00	385,00	-	-

Materiali / Application: nudo / naked: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7