

MASCHI A MACCHINA

SCANALATURE ELICOIDALI - **ELICA DESTRA 45° / 48°** - Imbocco "C"

Filettatura ASME B1.1 a passo grosso UNC - **2BX**

MASCHIATURA RIGIDA SINCRONIZZATA

Universali - per INOX

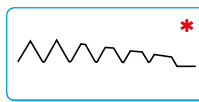
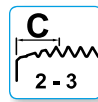
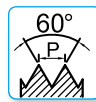
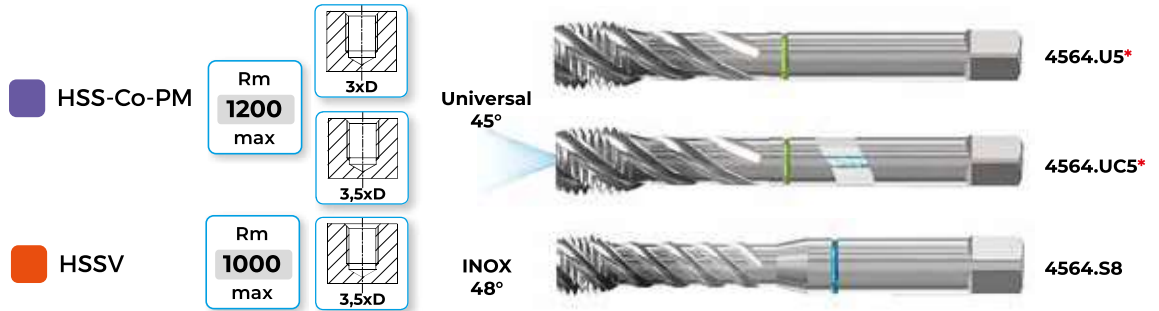
MACHINE TAPS

SPIRAL FLUTES - **RIGHT HELIX 45° / 48°** - Chamfer form "C"

ASME B1.1 Unified Coarse Thread UNC - **2BX**

RIGID TAPPING SYNCHRO

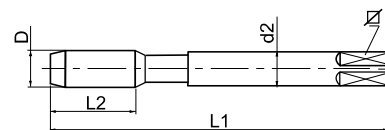
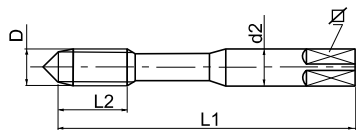
Universal use - for STAINLESS STEEL



* Solo Universali
Only Universal Use

DIN 371 D ≤ 3/8 UNC

DIN 376 D ≥ 7/16 UNC



D	filetti x 1" TPI	DIN 371 / DIN 376					4564.U5	4564.UC5	4564.S8
		L ₁	L ₂	d ₂	∅		ASP30 + TX	ASP30 + TX	HSSV + HPC
n. 4	40	56	5	3,5	2,7	2,35	42,46	-	-
n. 5	40	56	5	3,5	2,7	2,65	42,46	-	-
n. 6	32	56	7	4,0	3,0	2,85	42,46	-	40,92
n. 8	32	63	7	4,5	3,4	3,50	42,46	-	40,92
n. 10	24	70	8	6,0	4,9	3,90	42,46	-	41,58
1/4	20	80	10	7,0	5,5	5,10	46,31	75,57	41,58
5/16	18	90	13	8,0	6,2	6,60	53,68	80,08	54,78
3/8	16	100	15	10,0	8,0	8,00	59,73	94,82	44,00
7/16	14	100	15	8,0	6,2	9,40	69,30	112,09	65,89
1/2	13	110	18	9,0	7,0	10,80	85,25	124,30	75,02
9/16	12	110	20	11,0	9,0	12,20	104,94	147,62	87,56
5/8	11	110	20	12,0	9,0	13,50	110,55	150,26	97,57
3/4	10	125	25	14,0	11,0	16,50	160,05	207,35	134,20
7/8	9	140	25	18,0	14,5	19,50	185,02	232,43	158,18
1"	8	160	30	18,0	14,5	22,25	261,91	317,90	209,77

Materiali / Application: **4564.U5:** P1 - P2 - P3 - P4 - P5 / M1 - M2 - M3 / K3 - K4 / N2 - N3 / N7
4564.UC5: P1 - P2 - P3 - P4 - P5 / M1 - M2 - M3 / K3 - K4 / N2 - N3 / N7
4564.S8: P3 - P4 - P5 / M1 - M2 - M3 - M4