

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE - imbocco "C"

Filettatura metrica ISO/DIN13 - UNI 4535 a passo grosso - **6HX**

Rivestimento TICN per GHISA

MACHINE TAPS **HSSE M35 5% Co**

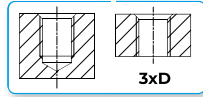
STRAIGHT FLUTES - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**

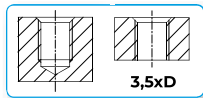
TICN coated for CAST IRON



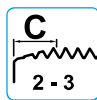
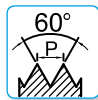
HSSE



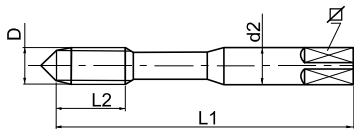
4511.2
4513.2



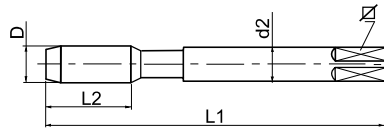
4511.C2
4513.C2



DIN 371 D ≤ 10mm.



DIN 376 D ≥ 12mm.



DIN 371 / DIN 376							4511.2	4513.2	4511.C2	4513.C2
D	p	L ₁	L ₂	d ₂	∠				FORATI with central hole	FORATI with central hole
3	0,5	56	10	3,5	2,7	2,50	27,17	-	-	-
4	0,7	63	13	4,5	3,4	3,30	27,17	-	-	-
5	0,8	70	13	6,0	4,9	4,20	27,17	-	-	-
6	1	80	16	6,0	4,9	5,00	27,17	-	48,07	-
8	1,25	90	18	8,0	6,2	6,75	34,65	-	66,00	-
10	1,5	100	20	10,0	8,0	8,50	38,06	-	74,69	-
12	1,75	110	25	9,0	7,0	10,25	-	47,85	-	52,64
14	2	110	28	11,0	9,0	12,00	-	64,90	-	71,39
16	2	110	28	12,0	9,0	14,00	-	70,62	-	77,68
18	2,5	125	33	14,0	11,0	15,50	-	93,17	-	102,49
20	2,5	140	33	16,0	12,0	17,50	-	103,51	-	113,86

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application : K1 - K2 - K3 - K4 - K5 / N4 - N5 / N8 / N11

M

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE - **per GHISA**

Filettatura metrica ISO/DIN13 – UNI 4535 a passo grosso – **6HX**

Rivestimento TiAlN **Rivestimento AlCrN**

MACHINE TAPS **HSS-Co-PM**

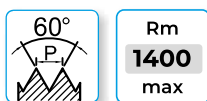
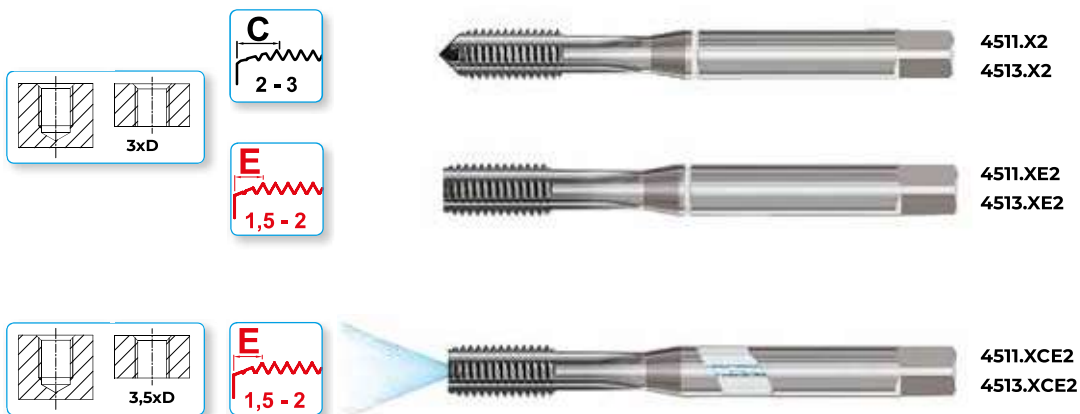
STRAIGHT FLUTES - **for CAST IRON**

ISO Metric Coarse Thread – UNI 4535 – DIN 13 – **6HX**

TiAlN coated **AlCrN coated**

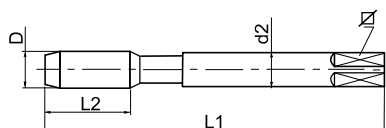
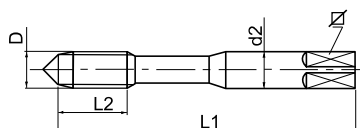


HSS-Co-PM



DIN 371 D ≤ 10mm.

DIN 376 D ≥ 12mm.



DIN 371 / DIN 376							4511.X2	4513.X2	4511.XE2	4513.XE2	4511.XCE2	4513.XCE2
D	p	L ₁	L ₂	d ₂	∠		IMBOCCO "C" Chamfer "C"	IMBOCCO "C" Chamfer "C"	IMBOCCO "E" Chamfer "E"	IMBOCCO "E" Chamfer "E"	IMBOCCO "E" FORATI Chamfer "E" with hole	IMBOCCO "E" FORATI Chamfer "E" with hole
6	1	80	16	6,0	4,9	5,00	36,30	-	43,78	-	64,68	-
8	1,25	90	18	8,0	6,2	6,75	44,00	-	50,38	-	76,78	-
10	1,5	100	20	10,0	8,0	8,50	50,93	-	56,21	-	85,91	-
12	1,75	110	25	9,0	7,0	10,25	-	11,28	-	70,18	-	104,28
14	2	110	28	11,0	9,0	12,00	-	13,20	-	-	-	-
16	2	110	28	12,0	9,0	14,00	-	15,40	-	-	-	-

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application : K1 - K2 - K3 - K4 - K5