

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Con canalini laterali di lubrificazione - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6HX

A lubrificazione forzata

Rivestimento Super TIN (TIN+)

COLD FORMING MACHINE TAPS HSS-Co-PM

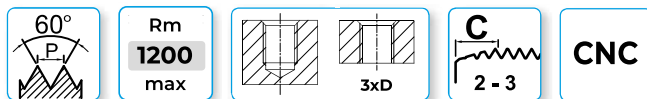
With lateral lubrication little flutes - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6HX

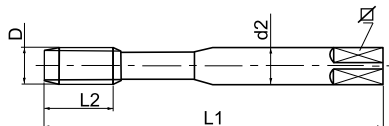
With coolant holes

Super TIN coated (TIN+)

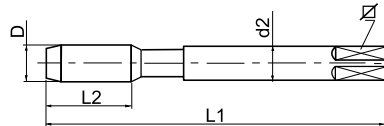
 HSS-Co-PM




DIN 371 D ≤ 10mm.



DIN 376 D ≥ 12mm.



D	p	L ₁	L ₂	d ₂	∅		DIN 371 / DIN 376	4517.XCH	4517.XRH
								6HX con foro centrale with central hole	6HX con fori radiali with radial holes
6	1	80	10	6,0	4,9	5,55		73,59	95,48
8	1,25	90	13	8,0	6,2	7,40		84,15	109,67
10	1,5	100	15	10,0	8,0	9,30		99,88	122,98
12	1,75	110	18	9,0	7,0	11,20		117,37	139,26
14	2	110	20	11,0	9,0	13,10		138,93	159,61
16	2	110	20	12,0	9,0	15,10		164,12	187,22
18	2,5	125	33	14,0	11,0	16,90		177,65	193,05
20	2,5	140	33	16,0	12,0	18,90		195,80	211,20
22	2,5	140	33	18,0	14,5	20,90		201,63	217,03
24	3	160	39	18,0	14,5	22,70		251,02	266,42

Materiali / Application: P3 - P4 - P5 / M2 - M3 - M4

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