

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo fine - 6HX

Rivestimento Super TIN (TIN+) Imbocco "C"

A lubrificazione forzata

MASCHIATURA RIGIDA SINCRONIZZATA

COLD FORMING MACHINE TAPS HSS-Co-PM

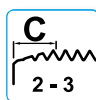
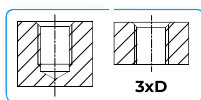
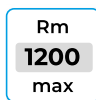
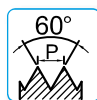
ISO Metric Fine Thread – UNI 4535 – DIN 13 - 6HX

Super TIN (TIN+) coated Chamfer form "C"

With coolant holes

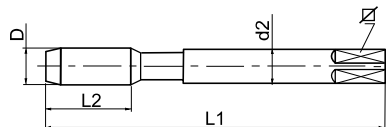
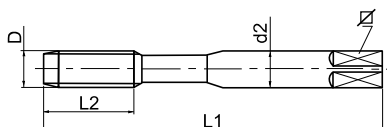
RIGID TAPPING SYNCHRO

HSS-Co-PM



DIN 371 D ≤ 10mm.

DIN 374 D ≥ 12mm.



D	p	DIN 371 / DIN 374		d ₂	∠	U	4527.XCH	4527.XRH
		L ₁	L ₂				con foro centrale with central hole	con fori radiali with radial holes
8	1	90	13	8,0	6,2	7,55	94,38	120,01
10	1	90	15	10,0	8,0	9,55	108,24	131,34
10	1,25	100	15	10,0	8,0	9,45	104,72	127,93
12	1	100	15	9,0	7,0	11,55	130,35	152,35
12	1,25	100	15	9,0	7,0	11,45	125,51	147,40
12	1,5	100	15	9,0	7,0	11,30	125,51	147,40
14	1,5	100	15	11,0	9,0	13,30	156,31	173,03
16	1,5	100	15	12,0	9,0	15,30	189,97	213,18
20	1,5	125	17	16,0	12,0	19,30	188,10	203,50
24	1,5	140	20	18,0	14,5	23,30	234,30	249,70

NEW

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: P3 - P4 - P5 / M2 - M3 - M4