

MASCHI A MACCHINA

SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura ASME B1.1 a passo grosso UNC - **2BX**

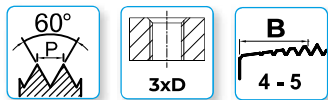
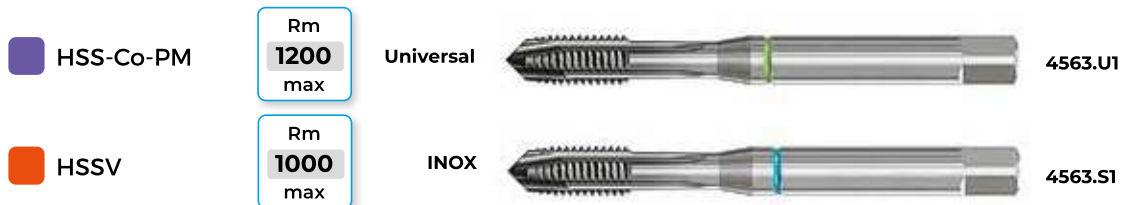
Universali - per INOX

MACHINE TAPS

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

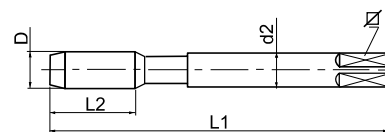
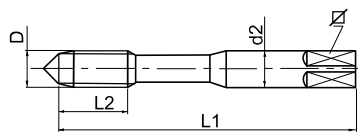
ASME B1.1 Unified Coarse Thread UNC - **2BX**

Universal use - for STAINLESS STEEL



DIN 371 D ≤ 3/8 UNC

DIN 376 D ≥ 7/16 UNC



D	filetti x 1" TPI	DIN 371 / DIN 376					4563.U1	4563.S1
		L ₁	L ₂	d ₂	□	⌘	ASP30 + TX	HSSV + HPC
n. 4	40	56	5	3,5	2,7	2,35	39,93	-
n. 5	40	56	5	3,5	2,7	2,65	39,93	-
n. 6	32	56	11	4,0	3,0	2,85	39,93	32,89
n. 8	32	63	13	4,5	3,4	3,50	39,93	32,89
n. 10	24	70	13	6,0	4,9	3,90	39,93	32,89
1/4	20	80	16	7,0	5,5	5,10	39,93	40,15
5/16	18	90	18	8,0	6,2	6,60	50,93	43,12
3/8	16	100	20	10,0	8,0	8,00	58,85	46,75
7/16	14	100	20	8,0	6,2	9,40	68,75	58,74
1/2	13	110	25	9,0	7,0	10,80	80,52	68,75
9/16	12	110	28	11,0	9,0	12,20	99,88	80,63
5/8	11	110	28	12,0	9,0	13,50	109,23	89,76
3/4	10	125	32	14,0	11,0	16,50	153,56	116,82
7/8	9	140	32	18,0	14,5	19,50	176,66	145,75
1"	8	160	36	18,0	14,5	22,25	253,00	198,77

Materiali / Application: **4563.U1:** P1 - P2 - P3 - P4 / M1 - M2 - M3 / K3 - K4 / N2 - N3 / N7
4563.S1: P3 - P4 - P5 / M1 - M2 - M3 - M4