

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - **ELICA DESTRA 40°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **6HX**

**Rivestimento HPC** per materiali ad alta resistenza

**MASCHIATURA RIGIDA SINCRONIZZATA**

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - **RIGHT HELIX 40°** - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**

**HPC coated** for high resistance materials

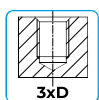
**RIGID TAPPING SYNCHRO**

 HSS-Co-PM



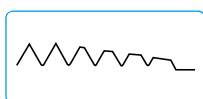
4512.X3

4514.X3

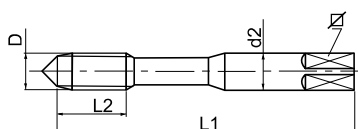


4512.XC3

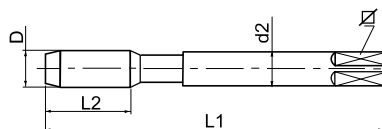
4514.XC3




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4512.X3	4514.X3	4512.XC3	4514.XC3
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅				FORATI with central hole	FORATI with central hole
3	0,5	56	5	3,5	2,7	2,50	40,15	-	-	-
4	0,7	63	7	4,5	3,4	3,30	40,15	-	-	-
5	0,8	70	8	6,0	4,9	4,20	40,15	-	-	-
6	1	80	10	6,0	4,9	5,00	40,15	-	67,21	-
8	1,25	90	13	8,0	6,2	6,80	47,30	-	77,77	-
10	1,5	100	15	10,0	8,0	8,50	55,99	-	91,41	-
12	1,75	110	18	9,0	7,0	10,30	-	68,75	-	107,69
14	2	110	20	11,0	9,0	12,00	-	90,53	-	133,21
16	2	110	20	12,0	9,0	14,00	-	101,31	-	143,99

Materiali / Application: P4 - P5 / K3 - K4

**N.B.:** ≥ M8 centro femmina / ≥ M8 female center