

M

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE con IMBOCCO CORRETTO forma "B"

Filettatura metrica ISO/DIN 13 – UNI 4535 a passo grosso – 6H

Serie lunga

MACHINE TAPS **HSSE M35 5%Co**

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ISO Metric Coarse Thread – UNI 4535 – DIN 13 – 6H

Long series

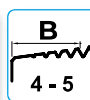
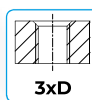
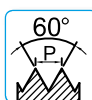
 HSSE



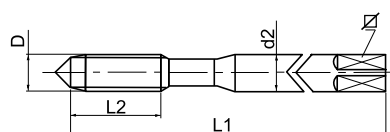
4111.1
4113.1



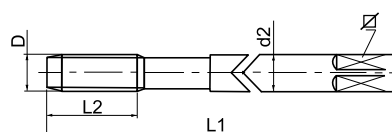
4111.F1
4113.F1




NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA							4111.1	4113.1	4111.F1	4113.F1
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	nudi/naked	TICN	TICN
4	0,7	125	12	4,5	3,4	3,30	58,52	-	71,06	-
5	0,8	140	14	6,0	4,9	4,20	62,04	-	71,39	-
6	1	160	18	6,0	4,9	5,00	62,04	-	71,39	-
8	1,25	180	20	8,0	6,2	6,75	72,38	-	86,46	-
10	1,5	180	20	10,0	8,0	8,50	88,55	-	106,26	-
12	1,75	225	24	9,0	7,0	10,25	-	100,65	-	118,47
14	2	225	26	11,0	9,0	12,00	-	138,27	-	160,82
16	2	225	32	12,0	9,0	14,00	-	148,50	-	172,15

Materiali / Application: **nudo / naked:** P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7
TICN: P1 - P2 - P3 - P4 / M1 - M2 / K3 - K4 / N2 - N3 / N7

N.B.: ≥ M8 centro femmina / ≥ M8 female center