

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co 8%

Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso

**Rivestimento TIN**

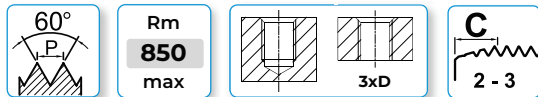
COLD FORMING MACHINE TAPS HSS-Co 8%

Chamfer form "C"

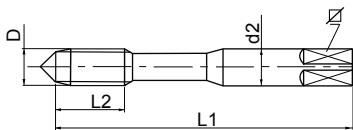
ISO Metric Coarse Thread - UNI 4535 - DIN 13

**TIN coated**

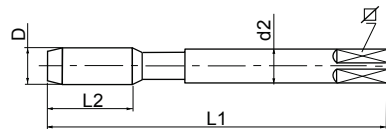
 HSS-Co 8%




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4516.TH	4516.TG	4517.TH	4517.TG
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∠		6HX	6GX	6HX con canalini with little flutes	6GX con canalini with little flutes
3	0,5	56	10	3,5	2,7	2,80				
4	0,7	63	13	4,5	3,4	3,70				
5	0,8	70	13	6,0	4,9	4,65				
6	1	80	16	6,0	4,9	5,55				
8	1,25	90	18	8,0	6,2	7,40				
10	1,5	100	20	10,0	8,0	9,30				
12	1,75	110	25	9,0	7,0	11,20	*	*		*
14	2	110	28	11,0	9,0	13,10	*	*		*
16	2	110	28	12,0	9,0	15,10	*	*		*

\* Prezzo a richiesta / Price on demand

Materiali / Application: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / AM1 - AM2 - AM3 / R1 - R2

**N.B.:** ≥ M6 centro femmina / ≥ M6 female center

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Con canalini laterali di lubrificazione - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso

**Rivestimento Super TIN**

COLD FORMING MACHINE TAPS HSS-Co-PM

With lateral lubrication little flutes - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13

**Super TIN coated**

 HSS-Co-PM

6HX

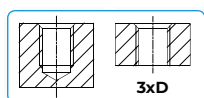


4517.XH

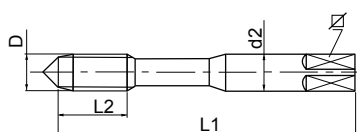
6GX



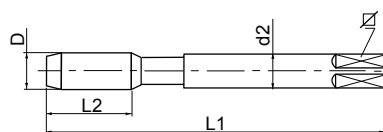
4517.XG




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4517.XH	4517.XG
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		6HX	6GX
3	0,5	56	10	3,5	2,7	2,80		
4	0,7	63	13	4,5	3,4	3,70		
5	0,8	70	13	6,0	4,9	4,65		
6	1	80	16	6,0	4,9	5,55		
8	1,25	90	18	8,0	6,2	7,40		
10	1,5	100	20	10,0	8,0	9,30		
12	1,75	110	25	9,0	7,0	11,20		
14	2	110	28	11,0	9,0	13,10		
16	2	110	28	12,0	9,0	15,10		
18	2,5	125	33	14,0	11,0	16,90	*	*
20	2,5	140	33	16,0	12,0	18,90	*	*
22	2,5	140	33	18,0	14,5	20,90	*	*
24	3	160	39	18,0	14,5	22,70	*	*
* Prezzo a richiesta / Price on demand								
Materiali / Application: A1 - A2 - A3 - A4 - A5 / X1 - X2 - X3 / AM1 - AM2 - AM3 / R1 - R2								

**N.B.:** ≥ M6 centro femmina / ≥ M6 female center

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Con canalini laterali di lubrificazione - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - 6HX

**A lubrificazione forzata**

**Rivestimento Super TIN**

COLD FORMING MACHINE TAPS HSS-Co-PM

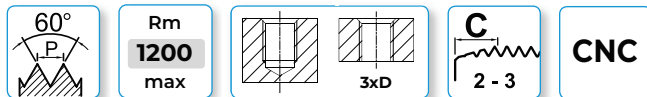
With lateral lubrication little flutes - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - 6HX

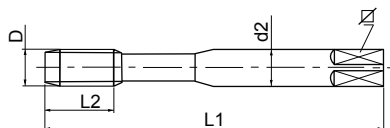
**Whit coolant holes**

**Super TIN coated**

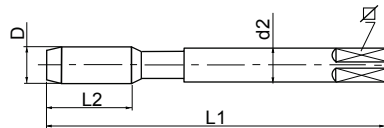
 HSS-Co-PM




**DIN 371  $D \leq 10\text{mm}$ .**



**DIN 376  $D \geq 12\text{mm}$ .**



DIN 371 / DIN 376							4517.XCH	4517.XRH
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅		foro centrale central hole	fori radiali radial holes
6	1	80	10	6,0	4,9	5,55		
8	1,25	90	13	8,0	6,2	7,40		
10	1,5	100	15	10,0	8,0	9,30		
12	1,75	110	18	9,0	7,0	11,20		
14	2	110	20	11,0	9,0	13,10		
16	2	110	20	12,0	9,0	15,10		
Altre dimensioni su richiesta / Other dimensions on demand								
Materiali / Application: A3 - A4 - A5 / X2 - X3 - X4								

# M

## MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA A RULLARE HSS-Co-PM

Con canalini laterali di lubrificazione

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **6HX**

**IMBOCCO "E"**

**Rivestimento Super TiN**

*COLD FORMING MACHINE TAPS HSS-Co-PM*

*With lateral lubrication little flutes*

*ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX***

**CHAMFER form "E"**

**Super TiN coated**

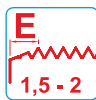
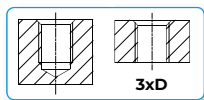
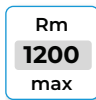
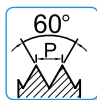
 HSS-Co-PM



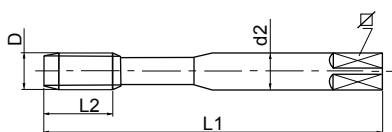
4517.XEH



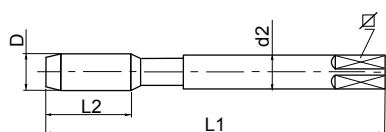
4517.XCEH




**DIN 371 D ≤ 10mm.**



**DIN 376 D ≥ 12mm.**



DIN 371 / DIN 376							4517.XEH	4517.XCEH
D	p	L <sub>1</sub>	L <sub>2</sub>	d <sub>2</sub>	∅			foro centrale central hole
6	1	80	10	6,0	4,9	5,55		
8	1,25	90	13	8,0	6,2	7,40		
10	1,5	100	15	10,0	8,0	9,30		
Altre dimensioni su richiesta / Other dimensions on demand								
Materiali / Application: A3 - A4 - A5 / X2 - X3 - X4								