

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA CORTI **HSSE M35 5%Co**

Imbocco "C"

Filettatura ISO 7/1 - GAS conica **Rc** (BSPT) - Conicità 1:16

SHORT MACHINE TAPS **HSSE M35 5% Co**

Chamfer form "C"

ISO 7/1 - Tapered Whitworth pipe thread **Rc** (BSPT) - Taper 1:16

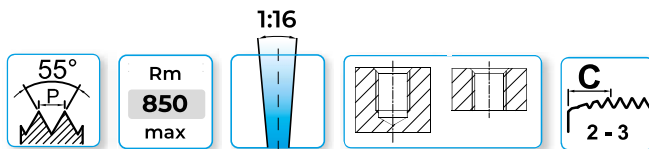
 HSSE



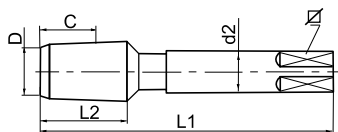
4445.2




4445.2V1



NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA									4445.2	4445.2V1
D	filetti x 1" TPI	Ø mm	L ₁	L ₂	d ₂	∠	C		Tagli diritti Straight flutes	Elica destra 15° Right helix 15°
										ST
1/8	28	9,73	63	13	7,0	5,5	10,1	8,20	48,73	62,48
1/4	19	13,16	63	20	11,0	9,0	15,0	11,00	57,31	68,20
3/8	19	16,66	70	20	12,0	9,0	15,4	14,50	69,74	81,62
1/2	14	20,96	80	26	16,0	12,0	20,4	18,00	86,02	101,09
3/4	14	26,44	100	28	20,0	16,0	21,7	23,50	133,98	158,40
1"	11	33,25	110	34	25,0	20,0	26,0	29,50	188,87	222,75
° 1 1/4	11	41,91	125	36	32,0	24,0	28,3	38,00	337,48	-
° 1 1/2	11	47,80	140	36	36,0	29,0	28,3	44,00	425,81	-
° 2"	11	59,61	160	40	45,0	35,0	32,6	55,50	585,64	-
° Acciaio HSS / HSS steel										
Materiali / Application: nudi / naked: P1 - P2 - P3 - P4 / K1 - K2 - K3 - K4 / N3 - N4 / N7 - N8 ST: P1 - P2 - P3 - P4 / M1 - M2 - M3 / N2 - N3 / N7 - N8										