

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

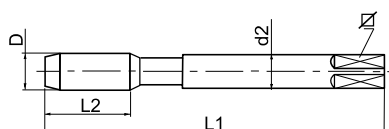
STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"


ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



DIN 374



DIN 374							4521.1	4521.V1	4521.T1	4521.L1
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN	Filettatura SINISTRA LEFT Hand
4	0,5	63	10	2,8	2,1	3,50	32,89	36,85	42,02	-
5	0,5	70	10	3,5	2,7	4,50	32,89	36,85	42,02	-
6	0,75	80	16	4,5	3,4	5,25	32,89	36,85	42,02	-
7	0,75	80	16	5,5	4,3	6,25	36,52	40,81	49,39	-
8	0,75	90	18	6,0	4,9	7,25	34,43	38,83	47,41	-
8	1	90	18	6,0	4,9	7,00	30,03	36,19	42,46	44,22
9	1	100	18	7,0	5,5	8,00	*	-	-	-
10	0,75	90	15	7,0	5,5	9,25	39,82	44,44	52,58	-
10	1	90	15	7,0	5,5	9,00	31,79	34,76	45,76	45,76
10	1,25	100	20	7,0	5,5	8,75	31,79	36,30	44,55	45,76
11	1	100	20	8,0	6,2	10,00	71,54	-	-	-
12	1	100	22	9,0	7,0	11,00	34,43	39,60	52,14	-
12	1,25	100	22	9,0	7,0	10,75	34,10	39,27	50,93	46,64
12	1,5	100	22	9,0	7,0	10,50	34,10	39,27	50,93	46,64
14	1	100	22	11,0	9,0	13,00	45,65	55,11	66,99	-
14	1,25	100	22	11,0	9,0	12,75	46,38	-	-	-
14	1,5	100	22	11,0	9,0	12,50	44,77	51,59	66,99	64,79
16	1	10	22	12,0	9,0	15,00	55,99	65,67	78,21	-
16	1,5	100	22	12,0	9,0	14,50	47,52	56,65	71,28	70,62
18	1	110	25	14,0	11,0	17,00	70,62	84,81	97,79	-
18	1,5	110	25	14,0	11,0	16,50	62,04	72,60	89,32	-
20	1	125	25	16,0	12,0	19,00	81,62	92,73	114,18	-
20	1,5	125	25	16,0	12,0	18,50	74,25	88,88	106,81	-
22	1	125	25	18,0	14,5	21,00	98,01	110,00	138,71	-
22	1,5	125	25	18,0	14,5	20,50	81,18	92,95	124,30	-
24	1	140	25	18,0	14,5	23,00	110,00	131,34	162,58	-
24	1,5	140	25	18,0	14,5	22,50	97,90	108,35	146,19	-
24	2	140	25	18,0	14,5	22,00	115,50	126,28	160,82	-
25	1,5	140	25	18,0	14,5	23,50	128,26	139,15	176,66	-
25	2	140	25	18,0	14,5	23,00	146,19	161,48	195,80	-
26	1,5	140	25	18,0	14,5	24,50	146,19	160,71	207,13	-
26	2	140	25	18,0	14,5	24,00	155,98	171,05	207,13	-
27	1	140	25	20,0	16,0	26,00	157,96	171,16	204,60	-
27	1,5	140	25	20,0	16,0	25,50	159,61	171,27	203,94	-
27	2	140	25	20,0	16,0	25,00	166,98	182,05	220,44	-
28	1,5	150	25	20,0	16,0	26,50	162,47	180,40	237,60	-
28	2	140	25	20,0	16,0	26,00	162,47	180,40	237,60	-

*Prezzo a richiesta / Price on demand

Materiali / Application: nudo / naked: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

MACHINE TAPS **HSSE M35 5%Co**

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



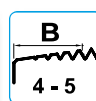
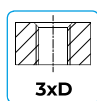
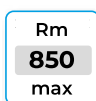
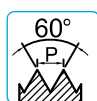
4521.1



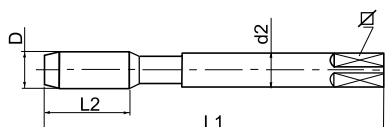
4521.V1




4521.T1



DIN 374



DIN 374							4521.1	4521.V1	4521.T1
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN
30	1,5	150	28	22,0	18,0	28,50	191,29	210,43	285,12
30	2	150	28	22,0	18,0	28,00	191,29	210,43	269,17
30	3	180	46	22,0	18,0	27,00	201,08	221,21	290,07
32	1,5	150	28	22,0	18,0	30,50	239,25	263,23	318,89
32	2	150	28	22,0	18,0	30,00	239,25	263,23	318,89
33	1,5	160	30	25,0	20,0	31,50	244,64	269,06	335,06
33	2	160	30	25,0	20,0	31,00	244,64	269,06	335,06
34	1,5	170	30	28,0	22,0	32,50	298,54	328,46	406,34
35	1,5	170	30	28,0	22,0	33,50	299,64	328,46	406,34
36	1,5	170	30	28,0	22,0	34,50	322,85	355,19	425,15
36	2	170	30	28,0	22,0	34,00	315,59	347,16	418,00
36	3	200	50	28,0	22,0	33,00	363,22	399,52	472,67
38	1,5	170	30	28,0	22,0	36,50	366,30	402,93	490,60
39	3	190	36	32,0	24,0	36,00	366,30	-	-
40	1,5	170	30	32,0	24,0	38,50	377,74	415,47	490,60
40	2	170	30	32,0	24,0	38,00	378,51	416,35	502,81
40	3	200	50	32,0	24,0	37,00	420,29	-	-
42	1,5	170	30	32,0	24,0	40,50	450,78	495,77	590,48
42	2	170	30	32,0	24,0	40,00	450,78	483,78	590,48
42	3	200	55	32,0	24,0	39,00	499,51	549,45	639,21

Materiali / Application: nudo / naked: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7