

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE ELICOIDALI - ELICA DESTRA 40° - Imbocco "C"

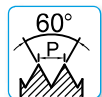
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

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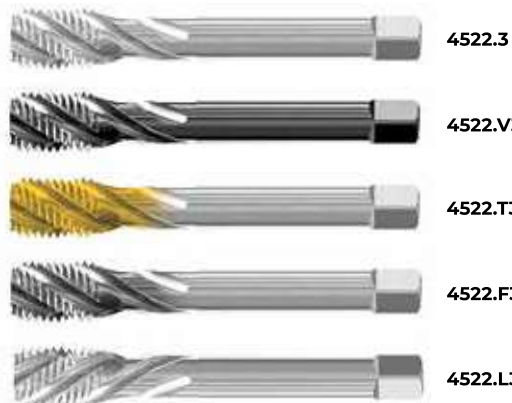
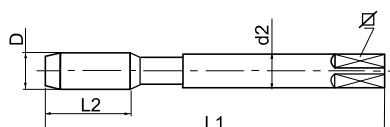
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"


ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

 HSSE



DIN 374



DIN 374							4522.3	4522.V3	4522.T3	4522.F3	4522.L3
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN	HPC	Filettatura SINISTRA 35° LEFT Hand 35°
6	0,75	80	10	4,5	3,4	5,25	36,74	39,60	45,54	-	-
8	0,75	90	13	6,0	4,9	7,25	34,21	38,72	46,64	-	-
8	1	90	13	6,0	4,9	7,00	29,92	34,43	42,79	46,42	41,80
9	1	90	18	7,0	5,5	8,00	40,15	44,77	55,44	-	-
10	1	90	15	7,0	5,5	9,00	32,78	36,30	45,54	50,32	47,63
10	1,25	100	15	7,0	5,5	8,75	31,02	34,76	45,76	49,91	43,67
12	1	100	13	9,0	7,0	11,00	40,37	45,76	58,08	64,57	-
12	1,25	100	13	9,0	7,0	10,75	40,37	45,76	58,08	64,57	60,72
12	1,5	100	15	9,0	7,0	10,50	40,37	45,76	58,08	64,57	60,72
13	1	100	15	11,0	9,0	12,00	59,95	67,10	82,61	-	-
14	1	100	15	11,0	9,0	13,00	51,70	58,41	74,25	-	-
14	1,25	100	15	11,0	9,0	12,75	51,70	58,41	74,25	-	-
14	1,5	100	15	11,0	9,0	12,50	51,70	58,41	72,71	83,48	77,44
15	1	100	22	12,0	9,0	14,00	61,27	68,64	85,03	-	-
16	1	100	15	12,0	9,0	15,00	56,54	66,22	80,30	-	-
16	1,5	100	15	12,0	9,0	14,50	56,54	66,22	80,30	88,14	82,83
17	1	110	25	14,0	11,0	16,00	81,62	91,52	108,90	-	-
18	1	110	17	14,0	11,0	17,00	73,37	83,27	100,54	-	-
18	1,5	110	17	14,0	11,0	16,50	73,37	84,37	100,54	112,31	-
18	2	125	25	14,0	11,0	16,00	73,37	84,37	100,54	-	-
20	1	125	17	16,0	12,0	19,00	91,96	102,52	126,06	-	-
20	1,5	125	17	16,0	12,0	18,50	91,96	102,52	126,06	140,73	-
20	2	140	25	16,0	12,0	18,00	91,96	102,52	126,06	-	-
22	1	125	18	18,0	14,5	21,00	*	-	-	-	-
22	1,5	125	18	18,0	14,5	20,50	97,46	109,12	136,29	-	*
22	2	140	25	18,0	14,5	20,00	97,46	109,12	136,29	-	-
24	1	140	20	18,0	14,5	23,00	110,22	124,85	165,11	-	-
24	1,5	140	20	18,0	14,5	22,50	110,22	124,85	165,11	-	-
24	2	140	20	18,0	14,5	22,00	110,22	124,85	165,11	-	-

*Prezzo a richiesta / Price on demand

Materiali / Application: **nudo / naked:** P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7

HPC: P1 - P2 - P3 - P4 / M1 - M2 / K3 - K4 / N2 - N3 / N7

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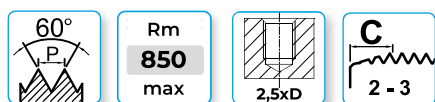
Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - 6H

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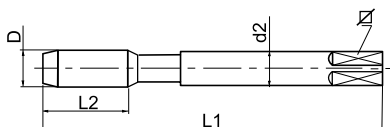
SPIRAL FLUTES - RIGHT HELIX 40° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - 6H

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DIN 374



DIN 374							4522.3	4522.V3	4522.T3
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN
25	1	140	20	18,0	14,5	24,00	140,36	154,88	188,43
25	1,5	140	20	18,0	14,5	23,50	140,36	154,88	195,14
26	1,5	140	20	18,0	14,5	24,50	152,35	167,64	207,13
27	1,5	140	20	20,0	16,0	25,50	176,66	194,37	226,16
27	2	140	20	20,0	16,0	25,00	176,66	190,96	224,62
28	1,5	140	20	20,0	16,0	26,50	196,13	216,04	271,15
30	1,5	150	22	22,0	18,0	28,50	237,60	267,63	312,40
30	2	150	22	22,0	18,0	28,00	261,91	286,77	338,91
32	1,5	150	22	22,0	18,0	30,50	268,07	299,20	356,40
32	2	150	22	22,0	18,0	30,00	268,07	294,80	356,73
33	2	160	24	25,0	20,0	31,00	292,38	321,64	368,17
33	3	180	35	25,0	20,0	30,00	307,01	321,64	402,49
36	1,5	170	24	28,0	22,0	34,50	390,72	398,42	483,45
36	2	170	24	28,0	22,0	34,00	373,78	413,60	491,15
36	3	200	40	28,0	22,0	33,00	389,84	421,96	499,51
39	3	200	40	32,0	24,0	36,00	439,78	482,24	564,08
42	2	170	25	32,0	24,0	40,00	538,56	582,67	684,75
42	3	200	40	32,0	24,0	39,00	538,56	582,67	684,75
50	1,5	190	27	37,0	29,0	48,50	*	-	-

*Prezzo a richiesta / Price on demand

Materiali / Application: **nudo / naked:** P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7
ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7
TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7
HPC: P1 - P2 - P3 - P4 / M1 - M2 / K3 - K4 / N2 - N3 / N7