

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso - **6HX**

Rivestimento HPC

Per materiali ad alta resistenza fino a 45 HRC

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13 - **6HX**

HPC coated

For High Resistance materials until 45 HRC

HSS-Co-PM



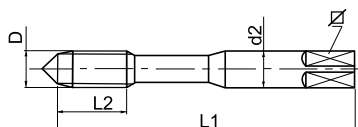
4512.X1
4514.X1



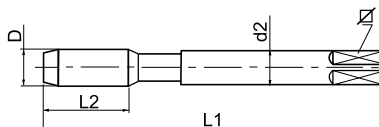
4512.XC1
4514.XC1



DIN 371 D ≤ 10mm.



DIN 376 D ≥ 12mm.



DIN 371 / DIN 376							4512.X1	4514.X1	4512.XC1	4514.XC1
D	p	L ₁	L ₂	d ₂	∠				FORATI WITH HOLE	FORATI WITH HOLE
3	0,5	56	5	3,5	2,7	2,50	37,73	-	-	-
4	0,7	63	7	4,5	3,4	3,30	37,73	-	-	-
5	0,8	70	8	6,0	4,9	4,20	37,73	-	-	-
6	1	80	10	6,0	4,9	5,00	37,73	-	64,57	-
8	1,25	90	13	8,0	6,2	6,80	48,73	-	79,20	-
10	1,5	100	15	10,0	8,0	8,50	52,80	-	88,22	-
12	1,75	110	18	9,0	7,0	10,30	-	58,96	-	93,06
14	2	110	20	11,0	9,0	12,00	-	78,65	-	118,25
16	2	110	20	12,0	9,0	14,00	-	86,79	-	126,39

N.B. Disponibile anche versione con elica a 25° sino ad esaurimento / Also available helix 25° until exhaustion

Materiali / Application: P5 - P6 / K3 - K4 / N4 - N5 / N8

N.B.: ≥ M8 centro femmina / ≥ M8 female center