

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - ELICA DESTRA 15° - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo grosso

Rivestimento TiCN per TITANIO e leghe

MACHINE TAPS **HSS-Co-PM**

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

ISO Metric Coarse Thread - UNI 4535 - DIN 13

TiCN coated for TITANIUM and alloys



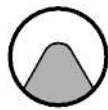
HSS-Co-PM

6HX



4512.XT1

4514.XT1



CRESTE ARROTONDATE
WITH ROUNDED CREST

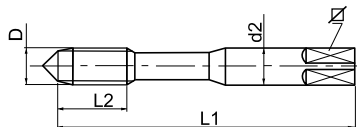
4H



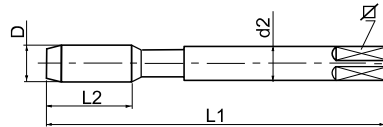
4512.XJT1



DIN 371 D ≤ 10mm.



DIN 376 D ≥ 12mm.



| DIN 371 / DIN 376 | | | | | | | | 4512.XT1 | 4514.XT1 | 4512.XJT1 |
|-------------------|------|----------------|----------------|----------------|-----|-------|------------|----------|----------|---------------------|
| D | p | L ₁ | L ₂ | d ₂ | ∠ | | Preforo MJ | 6HX | 6HX | Filettatura MJ - 4H |
| 3 | 0,5 | 56 | 5 | 3,5 | 2,7 | 2,50 | 2,60 | 34,10 | - | 42,90 |
| 4 | 0,7 | 63 | 7 | 4,5 | 3,4 | 3,30 | 3,40 | 34,10 | - | 42,90 |
| 5 | 0,8 | 70 | 8 | 6,0 | 4,9 | 4,20 | 4,30 | 34,10 | - | 42,90 |
| 6 | 1 | 80 | 10 | 6,0 | 4,9 | 5,00 | 5,10 | 34,10 | - | 42,90 |
| 8 | 1,25 | 90 | 13 | 8,0 | 6,2 | 6,80 | 7,10 | 43,78 | - | 53,35 |
| 10 | 1,5 | 100 | 15 | 10,0 | 8,0 | 8,50 | 9,10 | 47,63 | - | 58,41 |
| 12 | 1,75 | 110 | 18 | 9,0 | 7,0 | 10,30 | 10,40 | - | 56,32 | - |
| 16 | 2 | 110 | 20 | 12,0 | 9,0 | 14,00 | 14,20 | - | 85,36 | - |

Materiali / Application: P6 / M4 / K3 - K4 / N4 / N8 - N9 / S2 - S3 / S5

N.B.: ≥ M8 centro femmina / ≥ M8 female center