

MASCHI A MACCHINA - MACHINE TAPS

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SCANALATURE ELICOIDALI - **ELICA DESTRA 45° / 48°** - Imbocco "C"

Filettatura ASME B1.1 a passo fine UNF - **2BX**

MASCHIATURA RIGIDA SINCRONIZZATA

Universali - per INOX

MACHINE TAPS

SPIRAL FLUTES - **RIGHT HELIX 45° / 48°** - Chamfer form "C"

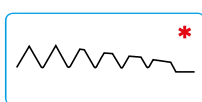
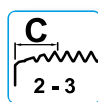
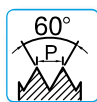
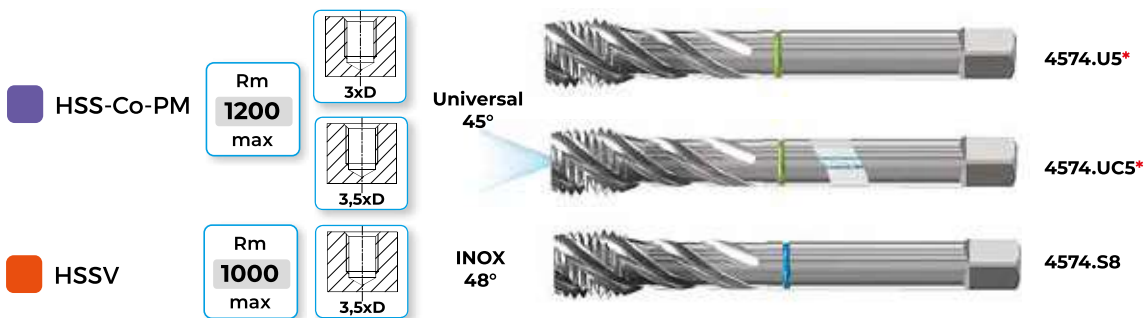
ASME B1.1 Unified Fine Thread UNF - **2BX**

RIGID TAPPING SYNCHRO

Universal use - for **STAINLESS STEEL**



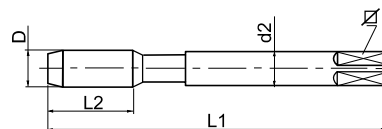
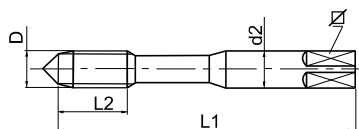
UNF



* Solo Universali
Only Universal Use

DIN 371 D ≤ 1/4 UNF

DIN 374 D ≥ 5/16 UNF



DIN 371 / DIN 374							4574.U5	4574.UC5	4574.S8
D	filetti x 1" TPI	L ₁	L ₂	d ₂	∅		ASP30 + TX	ASP30 + TX	HSSV + HPC
n. 6	40	56	7	4,0	3,0	2,95	47,30	-	42,68
n. 8	36	63	7	4,5	3,4	3,50	47,30	-	42,68
n. 10	32	70	8	6,0	4,9	4,10	47,30	-	47,63
1/4	28	80	10	7,0	5,5	5,50	49,28	71,50	51,15
5/16	24	90	13	6,0	4,9	6,90	57,53	88,66	55,99
3/8	24	90	15	7,0	5,5	8,50	62,04	97,46	59,73
7/16	20	100	15	8,0	6,2	9,90	76,78	115,72	72,38
1/2	20	100	13	9,0	7,0	11,50	89,87	128,48	82,83
9/16	18	100	15	11,0	9,0	12,90	110,22	-	101,64
5/8	18	100	15	12,0	9,0	14,50	116,05	-	108,57
3/4	16	110	17	14,0	11,0	17,50	161,81	-	171,05
7/8	14	125	18	18,0	14,5	20,40	194,92	-	176,00
1"	12	140	22	18,0	14,5	23,25	275,33	-	221,43

Materiali / Application: **4574.U5:** P1 - P2 - P3 - P4 - P5 / M1 - M2 - M3 / K3 - K4 / N2 - N3 / N7
4574.UC5: P1 - P2 - P3 - P4 - P5 / M1 - M2 - M3 / K3 - K4 / N2 - N3 / N7
4574.S8: P3 - P4 - P5 / M1 - M2 - M3 - M4