

MASCHI A MACCHINA **HSSE-PM**

SCANALATURE ELICOIDALI - **ELICA DESTRA 45°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

MACHINE TAPS **HSSE-PM**

SPIRAL FLUTES - RIGHT HELIX 45° - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**

HSSE-PM



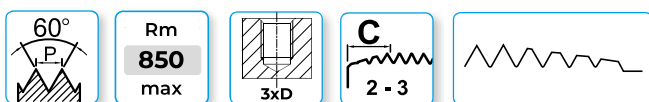
4522.5



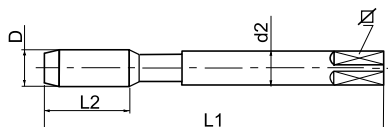
4522.V5



4522.T5



DIN 374



DIN 374							4522.5	4522.V5	4522.T5
D	p	L ₁	L ₂	d ₂	∠		nudi/naked	ST	TIN+
8	1	90	13	6,0	4,9	7,00	27,61	31,90	41,47
10	1	90	15	7,0	5,5	9,00	35,31	39,71	50,60
10	1,25	100	15	7,0	5,5	8,75	35,31	39,71	50,60
12	1	100	13	9,0	7,0	11,00	44,00	48,84	58,08
12	1,25	100	13	9,0	7,0	10,75	44,00	48,84	58,08
12	1,5	100	13	9,0	7,0	10,50	42,02	46,75	60,17
14	1,5	100	15	11,0	9,0	12,50	55,88	61,27	78,21
16	1,5	100	15	12,0	9,0	14,50	63,25	69,30	86,57
18	1,5	110	17	14,0	11,0	16,50	91,52	98,78	117,70
20	1,5	125	17	16,0	12,0	18,50	98,67	107,14	132,00
22	1,5	125	18	18,0	14,5	20,50	118,14	127,71	161,04
24	1,5	140	20	18,0	14,5	22,50	141,13	151,80	195,03

Materiali / Application: **nudo / naked:** P1 - P2 - P3 - P4 / N2 / N6 - N7
ST: P1 - P2 - P3 - P4 / M1 - M2
TIN: P1 - P2 - P3 - P4 - P5 / N3 / N7