

MASCHI A MACCHINA - MACHINE TAPS

NEW 2024

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE ELICOIDALI - **ELICA DESTRA 15°** - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

Rivestimento TX **Universali con ROMPITRUCIOLO e foro di lubrificazione centrale**

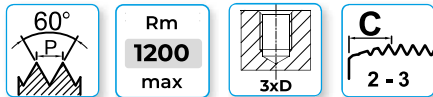
COLD FORMING MACHINE TAPS HSS-Co-PM

SPIRAL FLUTES - RIGHT HELIX 15° - Chamfer form "C"

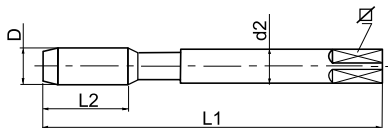
ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**

TX coated **Universal use with CHIP BREAKER and central lubrication hole**

HSS-Co-PM



DIN 374



| DIN 374 | | | | | | | 4522.UCB1 |
|---------|------|----------------|----------------|----------------|------|-------|-----------|
| D | p | L ₁ | L ₂ | d ₂ | ∅ | | TX |
| 8 | 1 | 90 | 13 | 6,0 | 4,9 | 7,00 | 72,93 |
| 10 | 1 | 90 | 15 | 7,0 | 5,5 | 9,00 | 77,33 |
| 10 | 1,25 | 100 | 15 | 7,0 | 5,5 | 8,75 | 77,33 |
| 12 | 1,25 | 100 | 13 | 9,0 | 7,0 | 10,75 | 92,73 |
| 12 | 1,5 | 100 | 13 | 9,0 | 7,0 | 10,50 | 92,73 |
| 14 | 1,5 | 100 | 15 | 11,0 | 9,0 | 12,50 | 117,15 |
| 16 | 1,5 | 100 | 15 | 12,0 | 9,0 | 14,50 | 125,62 |
| 18 | 1,5 | 110 | 17 | 14,0 | 11,0 | 16,50 | 161,70 |
| 20 | 1,5 | 125 | 17 | 16,0 | 12,0 | 18,50 | 190,63 |
| 22 | 1,5 | 125 | 18 | 18,0 | 14,5 | 20,50 | 220,00 |
| 24 | 1,5 | 140 | 20 | 18,0 | 14,5 | 22,50 | 252,45 |

Altre dimensioni su richiesta / Other dimensions on demand

Materiali / Application: P3 - P4 - P5 - P6