

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSS-Co-PM**

SCANALATURE DIRITTE - Imbocco "C"

Filettatura metrica ISO/DIN 13 - UNI 4535 a passo fine - **6HX**

Rivestimento HPC

MASCHIATURA RIGIDA SINCRONIZZATA

MACHINE TAPS **HSS-Co-PM**

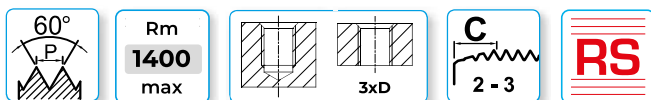
STRAIGHT FLUTES - Chamfer form "C"

ISO Metric Fine Thread - UNI 4535 - DIN 13 - **6HX**

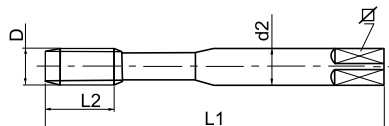
HPC coated


RIGID TAPPING SYNCHRO

 HSS-Co-PM



NORMA DI FABBRICA - FIUM NORM



NORMA DI FABBRICA							4521.XS2
D	p	L ₁	L ₂	d ₂	∅		HPC
8	1	90	13	8,0	6,2	7,00	55,33
10	1	100	15	10,0	8,0	9,00	64,90
10	1,25	10	15	10,0	8,0	8,75	64,90
12	1,25	110	18	12,0	9,0	10,75	80,63
12	1,5	110	18	12,0	9,0	10,50	80,63
14	1,5	110	20	12,0	9,0	12,50	101,20
16	1,5	110	20	16,0	12,0	14,50	121,44

Materiali / Application: P5 - P6 / K1 - K2 - K3 - K4 - K5 / N4 - N5 / N8 - N9 / N11 - N12

N.B.: d₂ tolleranza h6 / d₂ tolerance h6