

MASCHI A MACCHINA - MACHINE TAPS

MASCHI A MACCHINA **HSSE M35 5%Co**

SCANALATURE DIRITTE con IMBOCCO CORRETTO - forma "B"

Filettatura ASME B1.1 a passo grosso UNC - 2B

MACHINE TAPS **HSSE M35 5%Co**

STRAIGHT FLUTES SPIRAL POINT (GUN NOSE) - Chamfer form "B"

ASME B1.1 Unified Coarse Thread UNC - 2B

 HSSE



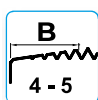
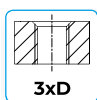
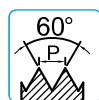
4563.1



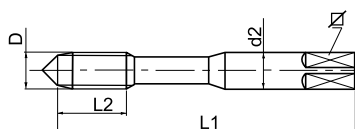
4563.V1



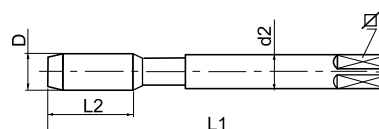
4563.T1




DIN 371 D ≤ 1/4 UNC



DIN 376 D ≥ 5/16 UNC



D	filetti x 1" TPI	DIN 371 / DIN 376					4563.1	4563.V1	4563.T1
		L ₁	L ₂	d ₂	□		nudi / naked	ST	TIN
n. 4	40	56	5	3,5	2,7	2,35	28,16	33,77	36,96
n. 5	40	56	5	3,5	2,7	2,65	28,16	33,77	36,96
n. 6	32	56	11	4,0	3,0	2,85	24,64	28,60	33,77
n. 8	32	63	13	4,5	3,4	3,50	24,64	28,60	33,77
n. 10	24	70	13	6,0	4,9	3,90	24,64	28,60	33,77
n. 12	24	80	16	6,0	4,9	4,50	24,64	28,60	33,77
1/4	20	80	16	7,0	5,5	5,10	24,09	28,60	33,77
5/16	18	90	18	6,0	4,9	6,60	29,26	33,77	42,13
3/8	16	100	20	7,0	5,5	8,00	32,34	36,74	46,75
7/16	14	100	20	8,0	6,2	9,40	34,87	41,03	52,91
1/2	13	110	25	9,0	7,0	10,80	43,67	48,40	65,23
9/16	12	110	28	11,0	9,0	12,20	55,00	59,18	73,81
5/8	11	110	28	12,0	9,0	13,50	58,08	65,01	80,52
3/4	10	125	32	14,0	11,0	16,50	77,88	86,35	110,22
7/8	9	140	32	18,0	14,5	19,50	91,96	101,75	128,59
1"	8	160	36	18,0	14,5	22,25	143,77	151,80	188,54
1 1/8	7	180	22	22,0	18,0	25,00	186,01	-	-
1 1/4	7	180	22	22,0	18,0	28,00	244,64	-	-
1 3/8	6	200	28	28,0	22,0	30,75	325,38	-	-
1 1/2	6	200	28	28,0	22,0	34,00	379,94	-	-

Materiali / Application: nudo / naked: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

ST: P1 - P2 - P3 - P4 / N1 - N2 / N6 - N7

TIN: P1 - P2 - P3 - P4 / K3 - K4 / N1 - N2 - N3 / N6 - N7